

Inland Aggregates prepared this brochure to provide information about who we are, where we operate, and how we manage and reclaim our operation sites.

INLAND AGGREGATES

Inland Aggregates has operated in the Alberta region since the 1950's. We are a division of Lehigh Hanson Materials Limited. Inland Aggregates is a major supplier of all types of screened, crushed, washed and lightweight aggregate products.

The Lehigh Hanson/Inland companies are committed to:

- providing superior quality products and services to our customers
- maintaining the highest level of integrity, ethics and excellence in all aspects of our business
- providing a safe, challenging and rewarding work environment for our employees
- fulfilling our responsibility to our industry, to our communities and to the protection of the environment
- continuously improving our people, our products and our services.

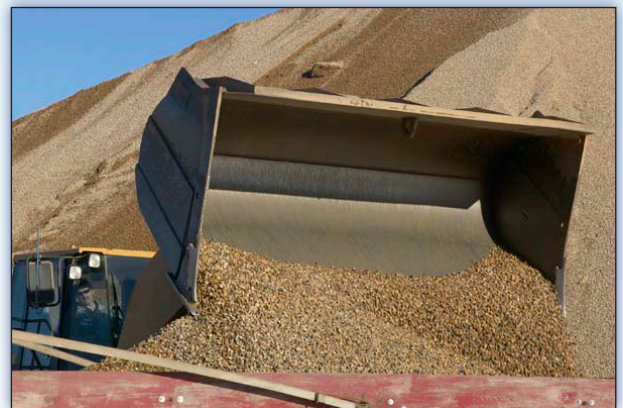


SOCIAL RESPONSIBILITY

At Inland Aggregates, we believe that we can balance the demands of environmental protection and economic growth.

Working responsibly requires that:

- we work with our employees, our customers and the public on issues related to the company's operations and the impact to the environment
- we comply with all applicable legislation and regulations
- we support research designed to improve the company's ability to protect the environment
- we work with regulatory agencies to develop realistic environmental standards for our industry
- we identify and develop new business practices and business opportunities which represent solutions to environmental problems.



AGGREGATES

Aggregates are essential for development of the infrastructure on which our society is built.

Aggregate (sand and gravel) is a non-renewable, natural resource, crucial to the construction of roads, bridges, homes and buildings.

Sand and gravel extraction is an interim use of land. Depleted aggregate pits can be developed into residential property, parks, golf courses, playgrounds, lakes, farmland and commercial sites.

We want to extract supplies of sand and gravel located close to where they are needed. This reduces environmental and development costs for everyone by minimizing trucking movements and long-distance hauls.

Our strategically located pits, quarries and plants throughout the prairies make Inland Aggregates a superior supplier for construction and landscaping projects of all sizes.

TYPICAL AGGREGATE USES

Inland Aggregates produces over nine million tonnes of aggregate annually throughout the prairie provinces.

- Construction of a typical, single-family house requires approximately 160 tonnes of gravel, used for the concrete foundation, steps, sidewalk, patio and driveway.
- Most six-lane Canadian highways require up to 40,000 tonnes of aggregates per kilometre
- The typical school or hospital in Canada requires up to 14,000 tonnes of aggregates to construct the concrete walls, floors, walkways and parking areas.



COMMUNITY INVOLVEMENT

We believe that developing relationships with surrounding communities is important to the success of our business.

We have established a record of community involvement and participation. Our neighbours can count on a professional and responsible aggregate operation.

We are interested in hearing your comments and are available to answer any of your questions regarding our proposed and/or existing operations.

Inland Aggregates is also proud to give back to local communities by donating time and material to numerous parks and school playgrounds each year.

With many community investments, Inland Aggregates is working to fulfill the corporate vision of **“Working Together To Build Our Communities”**.



Riverbend Community, Calgary, AB
Reclaimed to City Residential properties

SITE RECLAMATION

Inland Aggregates operates in accordance with sound environmental principles, standards and practices.

We are proud of our award-winning aggregate operations and site reclamation work. Gravel extraction is an interim use and each site is reclaimed after extraction is complete. With each reclamation project we are dedicated to exemplary environmental conduct and setting new standards in the gravel industry.

Our reclamation policy ensures:

- a reclamation plan is in place prior to the commencement of pit operations
- the land is returned to its former use or an improved use
- reclamation of the land will occur on an ongoing basis during mining operations.

As a responsible corporate citizen, Inland Aggregates has reclaimed former pit operations to scenic parks, golf courses, athletic parks, residential communities and farmland.



Golf Course, Calgary, AB
Reclaimed to Golf Course property



Villeneuve Operation, Sturgeon County, AB
Reclaimed to former use as cropland



Aldersyde Community, Aldersyde, AB
Reclaimed to Country Residential properties



Inland Athletic Park, Calgary, AB
Reclaimed to Outdoor Recreation facility

AWARDS

2003 - Alberta Road Builders & Heavy Construction Association

Environmental Award

Presented to Inland Aggregates (Presently Lehigh Hanson Materials Limited) – Northern Alberta Region, for environmental management practices and / or a corporate philosophy shift that enhances the environment in Alberta - Reclamation & Environmental Policy

2001 - Ducks Unlimited - Conservation Award

Inland Cement (Presently Lehigh Hanson Materials Limited) and Canadian National Railways - By joining forces with Ducks Unlimited, Canadian National (CN) and Inland Cement have preserved a 247-acre habitat area known as Kinokamau Lake in northwest Edmonton. Kinokamau Lake is located adjacent to CN's new Intermodal Rail Yard and within the area set aside for Inland's operations. The two conservation easement donations ensure Kinokamau Lake is retained as the largest wetland within Edmonton's city limits. The area now represents one of the most significant donations to DU habitat in Central Alberta.

Best Conservation & Reclamation Plan from Alberta Sand and Gravel Association

For the Spy Hill Gravel Operation in Calgary, Alberta.

Award for Best Reclamation & Best Development Plan from the Alberta Roadbuilders & Heavy Construction Association

For the Spy Hill Gravel Operation.

Honourable Mention Certificate from the Alberta Roadbuilders & Heavy Construction Association

For the exemplary environmental conduct in the reclamation of the Stoney Trail Aggregate Operation in Calgary, Alberta.